

Work Order ID 72060

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PRELIMINARY
ISSUE

Item ID: D4424-3

Revision ID: PRELIM

Item Name: Seat Rail

Start Date: 7/19/2011 Start Qty: 2.00

Required Date: 7/22/2011 Req'd Qty: 2.00

Reference:

Per 11.07.18

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Setup Start

Stop

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D4424	PA4
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100 Manufacture as per dwg



Mill Conv

Memo

Conventional Milling Machine

0.00

0.00

11/07/19

2

110 QC2- Inspect parts off machine FAI/FAIB



QC

Memo

Quality Control

0.00

0.00

11/07/19

2

120 QC8- Inspect parts - second check



QC

Memo

Quality Control

0.00

0.00

11.7.19

2

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Item ID: D4424-3

Accept



Setup Start



Revision ID: PRELIM

Stop



Item Name: Seat Rail

Start Date: 7/19/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 7/22/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

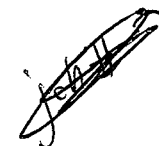


QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>139H</u>	0.00							
	Packaging								
	Memo	0.00							
	Packaging								
140	QC21- Final Inspection - Work Order Release	0.00							
	QC								
	Memo	0.00							
	Quality Control								

MP
11-07-19

Picklist Print

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Work Order ID: 72060

Parent Item: D4424-3

Parent Item Name: Seat Rail



Start Date: 7/19/2011

Required Date: 7/22/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A NEW ISSUE 11-07-18 JLM VERIFIED BY:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3033-144		Manufactured	No				f	32.0232		4.631579			

Seat Track

Location

Loc Qty

Loc Code

ST489A

32.02315811

30209

0.5

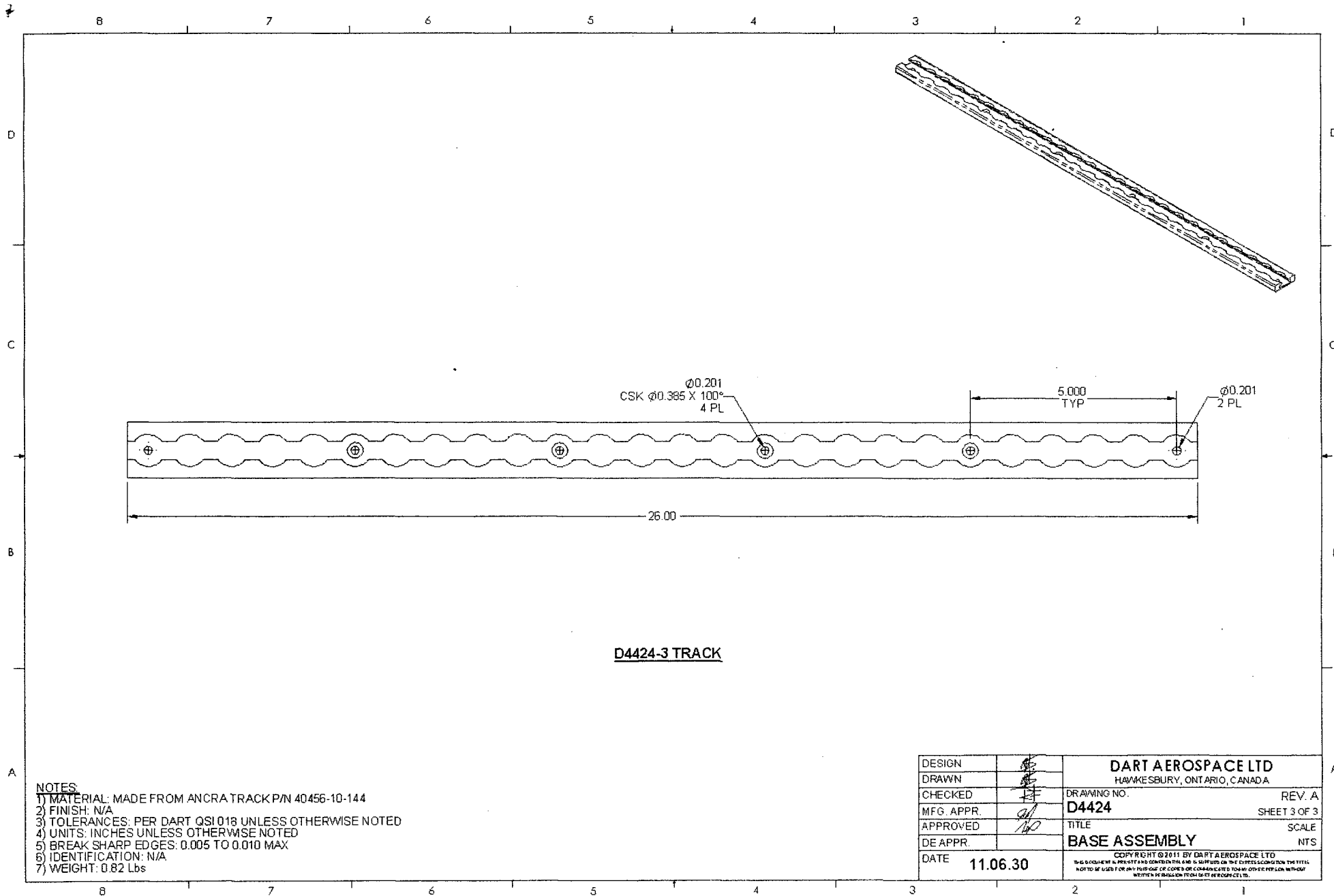
58045

8.19684211

68524

23.326316

4.85 11/07/19



NOTES

- 1) MATERIAL: MADE FROM ANCRA TRACK P/N 40456-10-144
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.82 Lbs

DESIGN	JS	DART AEROSPACE LTD	
DRAWN	JS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JS	DRAWING NO.	REV. A
MFG. APPR.	JS	D4424	SHEET 3 OF 3
APPROVED	JS	TITLE	SCALE
DE APPR.	JS	BASE ASSEMBLY	NTS
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